

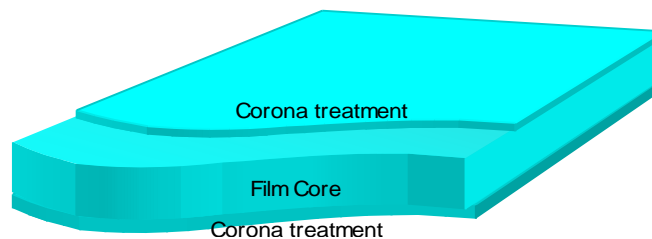
# Transparent double treated

## PXIE

Data Sheet (November 2021)

### Product description

Nuroll PXIE is a bi-axially oriented polyester (BOPET) with both sides corona treated. Specially designed for triplex applications that require improved adhesion of inks and adhesives.



### Technical details

Nuroll PXIE is usually supplied with following characteristics:

- ✚ **Core diameter:** 6 inches (152.76 mm)
- ✚ **Film width:** min 400 mm, max 2400mm. Widths **fully chartable** (ref. 6000mm)
- ✚ **Film length:** According with film thickness, max external reel diameter (780mm) , max reel weight (1000 kg)

Film Thickness (microns)	12	19	23	36
Standard reel length (m)	24000	10000	12000	8000
	36000	15000		

- ✚ **Packing presentation:** suspended reel; wooden endboards, lid and pallet; stretchable PE film

**Different characteristics than the above on request**

### Storage conditions

Nuroll PXIE needs to be stocked in a close warehouse and preserved from the light and from the humidity.

Reels must be not stacked.

Nuroll will not accept any responsibility for material older than 1 year from the delivery.

### Compliance with regulations

**Polyester Film produced by Nuroll SpA, complies with EEC, Italian and FDA requirements on packaging for direct contact with foodstuffs**

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Properties		Unit	Test Method	Typical values			
Thickness		Microns	ASTME 252	12	19	23	36
Density		g/cm <sup>3</sup>	ASTMD1505	1,395	1,395	1,395	1,395
Yield (nominal)		m <sup>2</sup> /kg	ASTME 252	59,2	37,3	31,2	19,9
		g/m <sup>2</sup>	ASTME 252	16,9	26,8	32,5	50,2
Tensile strength	MD	N/mm <sup>2</sup>	ASTMD 882	220	230	230	230
		kg/inch		6,8	11,1	13,5	20,5
	TD	N/mm <sup>2</sup>		250	240	240	240
		kg/inch		7,4	12,1	14,3	21,8
Elongation at Break		MD	ASTMD 882	130	130	130	140
		TD		110	120	120	130
Thermal Shrinkage 150°C-30'		MD	ASTM 1204	1,3	1,3	1,3	1,4
		TD		0,8	0,6	0,6	0,8
C.O.F		Film/Film	ASTM D1894	0,4	0,4	0,4	0,4
Haze		%	ASTMD1003	3	3,5	3,5	4,5
MVTR (38°C, 90%RH)		g/m <sup>2</sup> *day	ASTME E398	50	30	25	15
OTR (20°C, 0%RH)		cc/m <sup>2</sup> *day	ASTM D3985	110	70	55	35
CO <sub>2</sub> TR (20°C, 0%RH)		cc/m <sup>2</sup> *day	Internal method	600			
N <sub>2</sub> TR (20°C, 0%RH)		cc/m <sup>2</sup> *day	Internal method	40			
Surface tension on both sides		Dynes/cm <sup>2</sup>	ASTMD2578	52	52	52	52

1. This information is the best currently available on product and it is subject to revision as additional knowledge and experience is gained.
2. The results obtained and the above properties refer to average value of laboratory tests. Therefore, such results have only to be considered as an indicative general guide to material properties and not as an implied guarantee that the product actually has said properties and/or a warranty of fitness for a particular purposes and/or suggestion for infringement of any existing patents.
3. Due to many factors which may affect customer production process, including but not limited by different equipments and techniques used, PXIE film must be qualified before being used in any application.